Expanded Polystyrene The Economical Choice for Roofing Insulation



Provider K 031 Course EPS 105od, 1 LU HSW/SD

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Learning Objectives

- Define and understand how Expanded Polystyrene (EPS) is manufactured
- Understand the environmental features and benefits of EPS insulation including recyclability, LEED, thermal performance, and energy efficiency.
- Understanding key physical properties of the different EPS products used in Roofing applications.
- Understand the features and benefits of the different EPS products: standard, faced, and composites and which roofing applications they are used in.
- Understand the economic advantages when using EPS in different roofing applications than other insulations. Case Study examples sited.
- Understand what key components to consider when preparing a specification for EPS vs another insulation product in a roofing application: R-Value, Compressive Strength, Codes, Product Performance, Labor Costs, LEED and Sustainability, Product Availability and Warranty.

EPS Industry Alliance www.epsindustry.org





will be available to civil engineers as a way to inspire

Expanded polystyrene (EPS) is a product that provides smart solutions and durable, efficient results. Equally important, EPS is a sustainable product that is recyclable and environmentally sound. The lifecycle of EPS has been studied, documented and proven to leave a smaller footprin on our planet than comparable materials. It is a smart option for packaging, building, insulating and protecting, and a responsible choice for the environment. As we continue to make advances in environmental responsibility, EPS will continue to make a sustainable future possible sponer than we think.

this important EPS application. Geofeem Applications & Technical Date.

and encourage the use of geofoam. The new Geofoam Kit was sponsored by a select group of EPS-1A members that have dedicated resources to promote

EPS-LA created

comprehensive resource binder that

apeca, dealign

"Geofoam Application:

& Tochnical Data," a

touts the properties,

considerations and applications of this

material. This binder

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EPS EX	KPO				

- Insulfoam •
- Cellofoam •
- Atlas •
- Plastifab •
- Carpenter •
- ACH •
- Many small local and • regional companies



What is EPS?

Expanded Polystyrene (EPS)

- Closed cell rigid foam insulation
- Manufactured using expandable polystyrene
- Block-molded for most construction applications (vs. shape-molded)





Physical Characteristics

- Available faced and unfaced
- Available in flat & tapered panels

 4' x 4', 4' x 8', custom sizes
 and as a fanfold bundle
- Available in thicknesses of 1/4" – 40"
- Densities from 1.0 3.0 pcf
- Compressive Resistances from 10 - 60 psi
- Stable, non-degrading R-Values

Key Raw Material





EPS is manufactured from a polystyrene resin...

- Modified and unmodified
- Varying pentane contents
- Varying Sizes

EPS Market Segments

Insulation Applications

Roofing

Commercial Residential

Wall Systems

- Sheathing EIFS and One-Coat Siding Backer & Profiles Cavity Walls SIPs
- **Perimeter & Below Slab**
- Pre-cast panels Radiant Heating

Non-Insulation Applications

Geofoam

- Highways & Bridges Lightweight Void Fill Levees Garden Roofing
- Pools and Pool Decks
- Concrete Block-outs
- **Theaters & Stadiums**
- Flotation
- Packaging

EPS Manufacturing







Sustainability & Environmental Benefits



- Environmentally friendly
- Contains no HCFCs or formaldehyde
- 100% recyclable from jobsites
- Manufacturing option: contains up to 25% recycled content
- Reduces global warming
- Contributes towards LEED Certification credits
- Manufacturing option: additives
 to resist insects and mold

Recyclability

- If not contaminated, EPS can be removed from jobsites and used in future manufacturing
- Can be introduced into the manufacturing of new product or returned to a styrene resin







Polystyrene Insulations Reduce Global Warming

Insulation can return up to 200 times the amount of energy required to produce it, and reduce emissions by up to 100 times the volume produced during the manufacturing process



Expanded Polystyrene Insulations Reduce Global Warming

Energy Savings Provided by Adding Exterior R-4 EPS Insulation				Energy Investment EPS Production EPS Transportation								
							Single Family Home - U.S.			Total Energy Invested		9.03
							Energy Savings (Millions Btu's)	Zone 1	Zone 2	Zone 3	Zone 4	Zone 5
Annual Energy Savings	11.37	9.58	7.84	5.58	5.00	6.5						
Payback Period in Years	0.79	0.94	1.15	1.62	1.81	1.3						
Savings Over 50 Years	568	479	392	279	250	32						
Return on Investment (ROI%)	6,290	5,305	4,341	3,090	2,769	3,64						
					-11-3	2.04						
Provided by Adding Exterio	GWP) Red	ductions	on EPS	Invested Production Transporta	tion	Ibs. CO2 Equiv 7.9 2						
Provided by Adding Exterio Single Family Home - U.S.	GWP) Rec r R-4 EPS	ductions Insulation	on EPS EPS Tota	Production Transporta I GWP Inve	tion sted	Ibs. CO2 Equiv 7-9 2 81						
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Provided by Adding Exterio Single Family Home - U.S. GWP Reductions Compared to Base Wall Annual Reductions	GWP) Rec r R-4 EPS Zone 1 1,669	ductions Insulation Zone 2 3,354	Con EPS EPS Tota Zone 3 3,155	Production Transporta IGWP Inve Zone 4 831	tion sted Zone 5 777	Ibs: CO2 Equiv 7:9 2: 81 U.S. Averag 98						
	GWP) Rec r R-4 EPS Zone 1	ductions Insulations	Con EPS EPS Tota Zone 3	Invested Production Transporta IGWP Inve Zone 4	tion sted Zone 5	Ibs. CO2 Equiv 7-9 2 81						

- The use of foam insulation on a building significantly increases the R-Value of walls to save energy
- Lower residential energy use translates into fewer emissions and reduced GWP

USGBC & LEED – 20 POSSIBLE POINTS

- Materials & Resources (MR) 2.1 & 2.2: Construction Waste Management = 2 Points
- Materials & Resources (MR) 3.1 & 3.2: Material Reuse = 2 Points
- Materials & Resources (MR) 4.1 & 4.2: Recycled Content = 2 Points
- Materials & Resources (MR) 5.1 & 5.2: Regional Materials = 2 Points
- Sustainable Site (SS) 7.2: Heat Island Effect Roof = 1 Point
- Energy & Atmosphere (EA) Optimize Energy Performance = 10 points
- Energy & Atmosphere (EA) Measurement & Verification = 1 point



EPS Physical Properties ASTM C578

Typical Physical Properties							
Property	Type I	Type VIII	Type II	Type IX	Type XIV	Type XV	Test Method
Nominal Density (pcf)	1.0	1.25	1.5	2.0	2.50	3.0	ASTM C303
C-Value (Conductance) BTU/(hr•ft²•°F) @ 25° F (per inch) @ 40° F @ 75° F	.230 .240 .260	.220 .235 .255	.210 .220 .240	.200 .210 .230	0.198 0.206 0.222	0.196 0.198 0.217	ASTM C518 or ASTM C177
R-Value (Thermal Resistance) (hr•ft²•°F)/BTU @ 25° F (per inch) @ 40° F @ 75° F	4.35 4.17 3.85	4.55 4.25 3.92	4.76 4.55 4.17	5.00 4.76 4.35	5.05 4.85 4.50	5.10 5.05 4.60	ASTM C518 or ASTM C177
Compressive Strength (psi, 10% deformation)	10 - 14	13 - 18	15 - 21	25 - 33	40	60	ASTM D1621
Flexural Strength (min. psi)	25	30	35	50	60	75	ASTM C203
Dimensional Stability (maximum %)	2%	2%	2%	2%	2.0	2.0	ASTM D2126
Water Vapor Permeance (max. perm., 1 inch)	5.0	3.5	3.5	2.0	2.5	2.5	ASTM E96
Water Absorption (max. % vol.)	4.0	3.0	3.0	2.0	2.0	2.0	ASTM C272
Capillarity	none	none	none	none	none	none	-
Flame Spread	< 20	< 20	< 20	< 20	< 20	< 20	ASTM E84
Smoke Developed	150 - 300	150 - 300	150 - 300	150 - 300	150-300	150-300	ASTM E84
Smoke Developed				150 - 300	150-300	150-300	ASTM E8

EPS Roofing Products

Standard Products

- EPS Plain Foam
- o EPS Holey Board
- Metal Roof Flute-fill

Premium Products

- Fanfold Roof Underlayment
- EPS with factory-laminated fiberglass facers
- \circ Tapered EPS
- EPS Composites











Standard EPS Products

Product Features

- Densities from 1.0 3.0 pcf
- Compressive Strengths from 10-60 psi
- Custom panels and blocks
- R-Value from 3.85 to 4.5 per inch
- Flat or tapered
- 3/8" 40" thick

Product Benefits

- May contain recycled content (depending on the spec)
- 100% recyclable
- No HCFCs or dyes
- Energy Star & LEED compliant
- Building Code Compliant
- UL and FM Listings
- Provides the most R-Value per dollar







EPS Flute Fill



Product Attributes

•Any size, shape and length to 16'

•Any density from 1.0 – 3.0 pcf

•Able to completely fill the flutes

•Can obtain a UL Class A rating

•Compatible with all metal roof systems

•Manufactured to meet ASTM C 578

Premium EPS Products facers, laminates, composites

Factory-applied Materials

- Polymeric facers (white, silver, printed)
- Fiberglass facers
- Assorted cover boards (OSB, Gypsum, etc.)

Product Benefits

- Added durability and job-site handling
- Improved roof system fire resistance
- Reduced material handling
- Reduced field-applied insulation adhesives
- Improved misuse, abuse and hail resistance

Premium EPS Product Features are the same as Standard EPS







EPS Fanfold Roof Underlayment

Lightweight, separator board for re-cover applications



EPS Fanfold – Product Attributes



- A full 2-Sq. fanfold bundle (4 ' x 50 ' with
 - 25 2' x 4' individual panels)
- Thicknesses of ³/₈", ¹/₂" or ³/₄"
- Typical nominal density of 1.25 pcf
- Manufactured to meet or exceed ASTM C578
- Also available in 4'x8' panels up to 5" thick

EPS Fanfold – Advantages



- Compatible with PVC, TPO & EPDM membranes (verify with manufacturer)
- Maintains existing roof system's UL Classification (verify with manufacturer)
- Lightweight a full 2-square bundle weighs less than 11 pounds
- 1 bundle = more than six 4' x 8' sheets
- User friendly lays flat, easy to install
- Easy to ship up to 800 SQ per T/L

Cost Comparison Re-cover System; Separator Board Required

Labor Costs	Fanfold	Other Cover Boards
Thickness	1/2"	1/4" or 1/2"
Man-hours/SQ to Install	.15	.35
Typical hourly labor rate	\$72.00	\$72.00
Labor cost/SQ	\$10.80	\$25.20
Material Costs (\$/SQ)		\$14.40 in
1/2" Fanfold	\$18.00	<u>labor savings!</u>
1/2" Wood fiber or perlite		\$23.00
1/4" Gypsum Board	—	\$37.00
Installed Cost/SQ	\$28.80	\$48.20 - \$62.20

This means a \$19.40 to \$33.40/SQ advantage. That's a \$20,000 to \$34,000 savings on a 1,000 SQ project!!

EPS with a Fiberglass Facer

Fiberglass facer is factory-laminated; developed specifically for mechanically attached single ply systems



EPS/ Fiberglass Facer – Product Attributes



- Standard panel sizes of 4' x 8 'or 4' x 4'; custom sizes available
- Any thickness from 1" to 7"
- Standard nominal density of 1.25 pcf; custom densities available
- Manufactured to meet ASTM C 578

EPS/Fiberglass Facer – Advantages



- Compatible with PVC, TPO & EPDM membranes
- UL Class A and UL 1256 Direct-to-Deck
- IBC Compliant
- No slip sheet required

Cost Comparison

Mechanically Fastened System: High R-Value Specified, Hybrid System

	EPS/FG +	EPS Type I	<u>Isocyanurate</u>
R-Value Needed	6.4	23.6	30
R/in	4.25	4.17	6.0
Thickness Required	1.5"	5.7"	5.0"
Cost/SQ	\$25.30	\$76.95	\$160.00
Other Costs (\$/SQ)			
EPS w facer	\$13.00	\$0.00	\$0.00
Add'l Materials & Handling	\$1.00	\$1.00	\$0.00
Final Cost/SQ	\$117	7.25	\$160.00

Tapered EPS

facilitates positive drainage in low-slope and flat roof systems





Tapered EPS - Advantages

- Panels to 40" thick
- Any slope from 1/16" to unlimited max
- Any density from 1.0 3.0 pcf
- Custom crickets, saddles, valleys & ridges
- Easy to Install
- <u>Significant</u> material & labor savings



Tapered EPS – Saves Time and Money



Material & Labor Savings

- EPS provides more R-Value for the dollar than any other roof insulation
- Fewer pieces to ship, handle & install
- Single-layer systems up to 40" thick
- Significant insulation adhesive savings vs. multi-layered tapered systems

Product Versatility

- Compatible with all major roof membranes
- Compatible with all other insulations; excellent hybrid system opportunity

Shop Drawings & Take-offs

In-house tapered take-off and design services

Tapered System Quote-Form

Fax:

Date:

Phone: 954-465-8293

Fax to: MIKE LUCAS Company: INSULFOAM Forward to: Project: PASSENGER TERMINAL BUIL Location:

Job #: FL-90256

Tapered System Information

Tapered System:	ISO Taper	system
Tapered Area:	249.32	Squares
Cricket Area:	9.62	Squares
Slope(s):	1/4"	/ft
Cricket Slope:	1/2"	/ft
Minimum Start:	0.50"	
Maximum Height:	14.00"	
Fill Insulation:	N/A	
Base Layer:	N/A	
Overlay:	N/A	

Average R-Value:

Labor Information

Total Squares of Material:845.25Total Squares of Application:805.33Approx.Squares of Waste:39.92

Price: \$ 74,676.45

Notes:

Approximate Cost to Install: \$20,000

Tapered System Quote-Form

Fax to: MIKE LUCAS Company: INSULFOAM

Phone: 954-465-8293 Fax:

Date:

Forward to:

PASSENGER TERMINAL BI Project: Location: Job #: FL-90256

Tapered System Information

Tapered System: Tapered Area: Cricket Area: Slope(s): Cricket Slope: Minimum Start: Maximum Height: Fill Insulation:	ISO Taper 249.32 9.62 1/4" 1/2" 0.50" 14.00" N/A	/ EPS Fill Squares Squares /ft /ft
Base Layer: Overlay:	N/A N/A	

Average R-Value:

Labor Information

Total Squares of Material:	581.22
Total Squares of Application:	563.78
Approx.Squares of Waste:	17.44





Approximate Labor to Install: \$14,000 Notes:

Tapered System Quote-Form

Fax to: MIKE LUCAS Company: INSULFOAM Phone: **954-465-8293** Fax:

Date:

Forward to:

Project: PASSENGER TERMINAL BUILDIN(Location: Job #: FL-90256

Tapered System Information

Tapered System:	EPS / 1.28	5 # DENSITY
Tapered Area:	249.32	Squares
Cricket Area:	9.62	Squares
Slope(s):	1/4"	/ft
Cricket Slope:	1/2"	/ft
Minimum Start:	0.50"	
Maximum Height:	14.00"	
Fill Insulation:	N/A	
Base Layer:	N/A	
Overlay:	N/A	
Average R-Value:	38.4	

Labor Information

Total Squares of Material:591.28Total Squares of Application:561.71Approx.Squares of Waste:29.57

Price:

\$52,272.00

Notes: Price Includes 1.0" EPS/Fiberglass laminate 🕊

Approximate Labor to Install: \$14,000



Cost Comparison

Tapered System	<u>Sqs. Handled</u>	Material \$	<u>Labor \$</u>
ISO	805	\$75k	\$20k
Taper ISO w/ Flat EP	S 560	\$57k	\$14k
Taper EPS w/ 1" EPS	S/FG 560	\$52k	\$14k

Rule of Thumb: 30% less expensive than other tapered systems

Tapered Systems Options

EPS-only Tapered System

Polyiso-only Tapered System

Hybrid System – EPS Fill over Polyso



Extensive Design Capabilities




EPS Composites









EPS Composites Product Attributes





- Available in overall thickness up to 7" in a single layer
- Available with assorted cover boards - OSB, plywood, DensDeck®, wood fiber, perlite & gypsum
- Typically provided with (nom. 1 pcf density); also available in custom densities up to 3.0 pcf

EPS Composites - Advantages







- Significant material- and/or labor- savings on:
 - high R-Value projects
 - projects requiring cover boards
 - projects using insulation
- Provides a more abuseresistant roof system
- Enables the application of fully adhered or hot-mopped systems over EPS

Vented EPS Composite

Vented nail board insulation; for use in steep-slope roofing applications



- Ideal for asphalt shingle applications
 requiring a vented substrate
- Available in overall thickness from 1.5" 7"
- Venting channels are available in standard ½", ¾" and 1" depths; also available in custom widths and depths.

Suitable for virtually all roofing applications



Extensive Code Approvals













- FM
- UL
- ASTM
- ICC ES
- IBC
- Miami Dade
- State of Florida
- Various State Approvals

EPS Advantages in Roofing Bottom line



- Most affordable
- Proven performer
- Job-specific customization available
- Thickest profile available saves labor
- Compatible with all roof systems
- Readily available
- Warranted non-prorate R-Value

Key Questions when specifying EPS

What does the specification call for regarding:

- R-Value
- Compressive Strength or Density
- One or two layers
- Building and Fire Codes

Other Considerations:

- Labor & Material costs
- LEED & Recyclability,
- Special custom features

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- Understand the economic advantages when using EPS in different roofing applications than other insulations. Case Study examples sited.
- Understand what key components to consider when preparing a specification for EPS vs another insulation product in a roofing application: R-Value, Compressive Strength, Codes, Product Performance, Labor Costs, LEED and Sustainability, Product Availability and Warranty.

Resources

Downloads & Documents

Technical Bulletins

- Cushion Curve Properties of Expanded Polystyrene Packaging
- EPS Sclow Grade101
- EPS Below Grede102
 EPS Below Grede103
- EPS below Gredelius
 EPS Block Conference
- EPS Slock Geofeam Meeting Project Specifications
 EPS Insulation Mold Resistance
- EPS Roofing Solutions
- Recycled Content in Expendable Polyatyrene Feam Protective Packaging
- Sprinkler Protection
- EPSMA HBCD Feet Sheet
- EPS Life Cycle Analysis
- Environmental Profile Analysis
- Three Part Specification
- Brielus
- SIPS LCA Brochure
 Fish_Box_Piccs_FINAL

EPS Newsline Newsletter Archives

- Spring '11
- Fell '11
- Spring '10
- Summer '09
- <u>rall'os</u>

Modern Materials Articles

- Geofeam Provides Novel Infrastructure Solutions (Modern Materials Geofeam)
- Building for the Puture SIPs
- MM_Nov6_51Ps
- Entertainment and Theatre MM Apr 06

Extracted Articles

- Spring '11 page 7 GEOPOAM
- EPS Geofeem Used to Create Tep Class Outdoor Hockey Rink
- Solt Lake City Light Roll Expands with Goofeem
- Recycling EPS Roofing Insulation
- Mooting Pasaivo House Standards with SIPs
 New York State Loundhes Ground-Breaking Research
- New York State Launches Ground-Breaking P
- EPS Redient Foom Heat Panels
 Well According To Manual A
- Well Assembly Performance in Nixed Humid Climates
 Students Suid Ecosment ICP & SIPs House at Montana State University
- Modern Materiala, Vol 4, No 2, June 2006 Cavity Wall
- MM EPS Scores Big for Wall Project at Lambeau Field
- Insulated Meaonry
- ICF House Featured on Extreme Makeover Home Edition

- www.EPSIndustry.org
- Manufacturers' websites
- UL and FM

Questions?

Thank you for your time!